

Claims

1. A method of threading a wrapper end (31) from a wrapper roll (3) to a nip between wrapper proportioning drawing rolls (11, 15) in a wrapping station intended for wrapping paper rolls, board rolls and pulp rolls, **characterized** of
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- rotating a prepared wrapper roll (3) in a use position against the wrapper feeding direction in such a way that the wrapper end (31) falls on a wrapper feeding table (10),
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- indicating the wrapper end (31) that has fallen on the wrapper feeding table (10) and stopping the rotating motion of the wrapper roll when the wrapper end (31) has been detected, and
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- rotating the roll (3) in the feeding direction of the wrapper, until the wrapper end (31) passes an indicator placed after the drawing rolls.
2. A method as claimed in claim 1, **characterized** of blown air along the surface of the wrapper feeding table (10) for attaching the wrapper end (31) and for guiding it along the surface of the wrapper feeding table (10).
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3. A method as claimed in claim 2, **characterized** in that the air blowing is started before the wrapper end (31) is indicated on the wrapper feeding table (10).
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4. An arrangement for threading a wrapper end in a wrapping device intended for wrapping paper rolls, board rolls and pulp rolls, comprising
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- at least one use position, in which a prepared wrapper roll (3) can be placed for feeding the wrapper by wrapper feeding means (11, 15) to a roll that is to be wrapped,
 - a wrapper feeding table (10), and

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- means (4, 19, 23) for rotating the roll in the wrapper feeding direction and in a direction opposite to the feeding direction,

characterized of

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- at least one first sensor (28) for indicating the wrapper end (31) that arrives on the wrapper feeding table,

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- at least one air nozzle for blowing air along the wrapper feeding table (10) for attaching the wrapper end to the table and for guiding it forward on the table, and

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- at least one second sensor (30) for indicating the wrapper end that has passed the wrapper feeding members (11, 15).

5. An arrangement as claimed in claim 4, **characterized** in that the air nozzles (28) have been arranged in the table and there are several of them.

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